

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 042.63700ZN | L.19/00375/56 C | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 6,3X70 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|--------------------------|----------------|-------|-------------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 11,97 | 12,40 | 12,03-12,35 | 10 | 0 |
| HEAD THICKNESS | 3,80 REF | | 4,18-4,33 | 10 | 0 |
| HEAD ANGLE | 80° | 82° | 81°-82° | 10 | 0 |
| RECESS WIDTH | 7,40 | | 7,29-7,51 | 10 | 0 |
| RECESS DEPTH #3 | 3,33 | 3,91 | 3,55-3,75 | 10 | 0 |
| MAJOR DIAMETER | 6,03 | 6,25 | 6,15-6,22 | 10 | 0 |
| MINOR DIAMETER | 4,79 | | 4,72-4,76 | 10 | 0 |
| PITCH | 1,80 | | 1,81-1,83 | 10 | 0 |
| THREAD ANGLE | 60° | | 60°-62° | 10 | 0 |
| DRILLING POINT DIAMETER | 5,80 MAX | | 5,39-5,46 | 10 | 0 |
| DRILLING POINT LENGHT #3 | 8,75 REF | | 8,18-8,69 | 10 | 0 |
| THREAD LENGHT | FULL THREAD | | OK | 10 | 0 |
| TOTAL LENGHT | 68,50 | 71,50 | 69,15-69,41 | 10 | 0 |
| TORSION | 143 KGF-CM MIN | | 245-275 | 10 | 0 |
| DRILLING TIME | 13,0 SEC MAX | | 4-5,5 | 10 | 0 |
| COATING THICKNESS | ZINC PLATED | | OK | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° WZ959 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 21 | 80 | 12 | 3 | 5 | 7 | 2 | 5 | N/A | 27 | 1 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

